

embodiments, for example, in terms of the outer configuration of the fiber bundle and the base material sheet, the application configuration and application position of the adhesive, the position where the fibers are bundled with each other, and the presence and the configuration of the handle. Fig. 1 is a perspective view of a cleaning device according to a first embodiment of the present invention.

In the drawing, reference numeral 1 indicates a cleaning device. The cleaning device 1 has a handle mounting portion 2. Support bars 5 of a handle 4 are inserted into insertion holes 3 of the handle mounting portion 2, whereby the cleaning device can be used as a hand mop. The cleaning device 1 of the present invention is formed by integrally bonding a base material sheet 6 to a fiber bundle 7 consisting of a large number of fibers bundled together in a sheet-like form. Further, as shown in Fig. 2, in the cleaning device 1 of this embodiment, a brush sheet 9 with bristle-like members 8 is bonded to the fiber bundle 7 and integrated therewith. Regarding the order in which the fiber bundle 7 and the brush sheet 9 are stacked, it does not matter which of them comes on the

upper side and is bonded to the base material sheet 6. In this embodiment shown, the fiber bundle 7 is bonded between the base material sheet 6 and the brush sheet 9 and integrated therewith. In the present invention, the fiber bundle 7 formed of fibers and the bristle-like member 8 of the brush sheet 9 will be generally referred to as a main cleaning